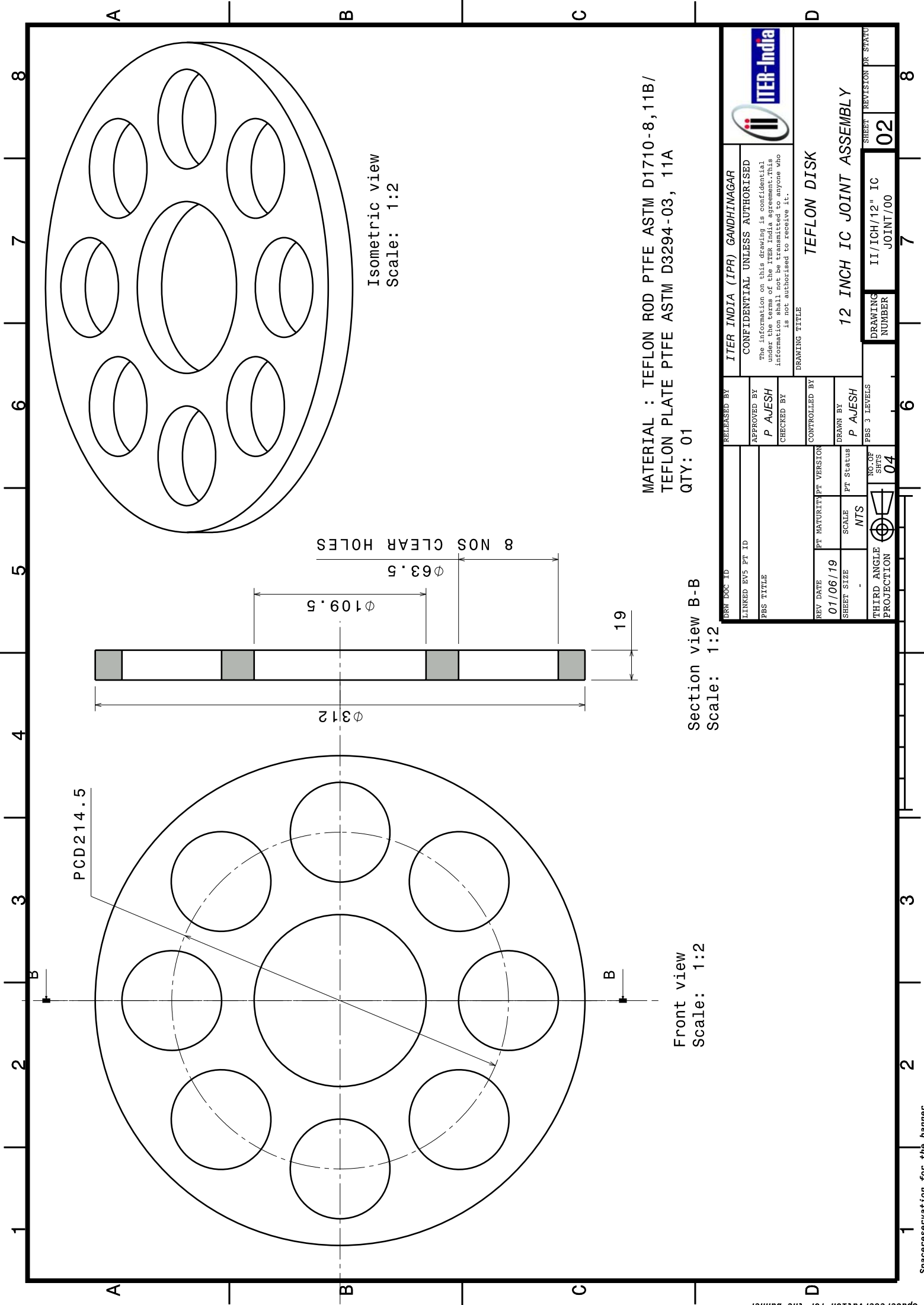
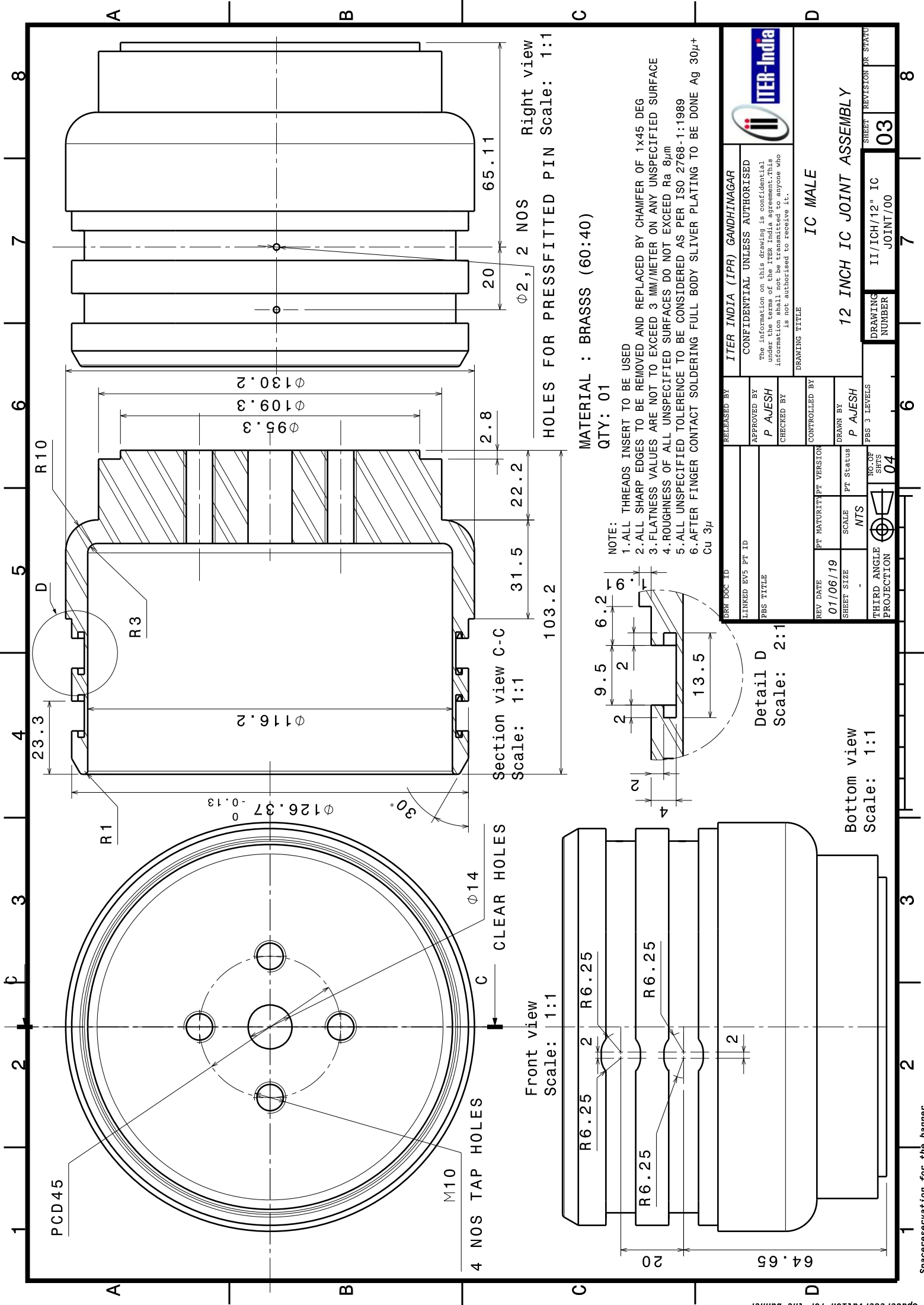


PART NO	PART NAME	DESCRIPTION / MATERIAL	QTY
6	BOLT AND WASHER M10 X 50L	SS 304	4
5	PIN DIAMETER 2 X 10 LENGTH	SS 304	4
4	IC FINGER CONTACT	FREE ISSUE	4
3	IC FEMALE	BRASS 60:40	1
2	IC MALE	BRASS 60:40	1
1	TEFLON DISK	TEFLON	1

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DRAWING TITLE		12 INCH IC JOINT ASSEMBLY	
REV DATE		PT MATURITE PT VERSION	
01/06/19			
SHEET SIZE		SCALE	
-		NTS	
THIRD ANGLE PROJECTION		NO. OF SHOTS	
04			
RELEASED BY		APPROVED BY	
P AJESH		P AJESH	
CHECKED BY		CONTROLLED BY	
P AJESH		P AJESH	
DRAWN BY		P AJESH	
FBS 3 LEVELS		DRAWING NUMBER	
II/ICH/12" IC JOINT/00		SHEET REVISION PR SHAWU	
01		01	



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RELEASED BY		DRAWING TITLE	
APPROVED BY		TEFLON DISK	
P AJESH		12 INCH IC JOINT ASSEMBLY	
CHECKED BY		DRAWING NUMBER	
CONTROLLED BY		II/IC/12" IC JOINT/00	
DRAWN BY		SHEET REVISION OR SHAWU	
P AJESH		02	
REV DATE		PT MATURITY/PT VERSION	
01/06/19		SCALE	
SHEET SIZE		PT Status	
-		NTS	
THIRD ANGLE PROJECTION		NO. OF SHOTS	
04		04	



MATERIAL : BRASS (60:40)  
QTY: 01

- NOTE:
- 1. ALL THREADS INSERT TO BE USED
  - 2. ALL SHARP EDGES TO BE REMOVED AND REPLACED BY CHAMFER OF 1x45 DEG
  - 3. FLATNESS VALUES ARE NOT TO EXCEED 3 MM/METER ON ANY UNSPECIFIED SURFACE
  - 4. ROUGHNESS OF ALL UNSPECIFIED SURFACES DO NOT EXCEED Ra 8 $\mu$ m
  - 5. ALL UNSPECIFIED TOLERANCE TO BE CONSIDERED AS PER ISO 2768-1:1989
  - 6. AFTER FINGER CONTACT SOLDERING FULL BODY SLIVER PLATING TO BE DONE Ag 30 $\mu$ + Cu 3 $\mu$

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RELEASED BY		CONFIDENTIAL UNLESS AUTHORISED	
LINKED EVS PT ID		The information on this drawing is confidential under the terms of the ITER India agreement. This information shall not be transmitted to anyone who is not authorised to receive it.	
PBS TITLE		APPROVED BY	
REV DATE		P AJESH	
SHEET SIZE		CHECKED BY	
01/06/19		P AJESH	
SCALE		CONTROLLED BY	
NTS		DRAWN BY	
PT STATUS		P AJESH	
REV DATE		PBS 3 LEVELS	
01/06/19		NO. OF SHOTS	
SHEET SIZE		04	
SCALE		THIRD ANGLE PROJECTION	
NTS		D	
PT STATUS		IC MALE	
REV DATE		12 INCH IC JOINT ASSEMBLY	
SHEET SIZE		DRAWING NUMBER	
SCALE		II/ICH/12" IC JOINT/00	
REV DATE		SHEET REVISION	
SHEET SIZE		03	
SCALE		8	

Detail D  
Scale: 2:1

Bottom view  
Scale: 1:1

